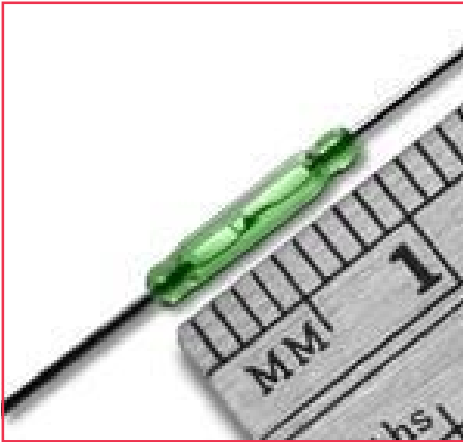


Fast Sensor---RI-02 Series

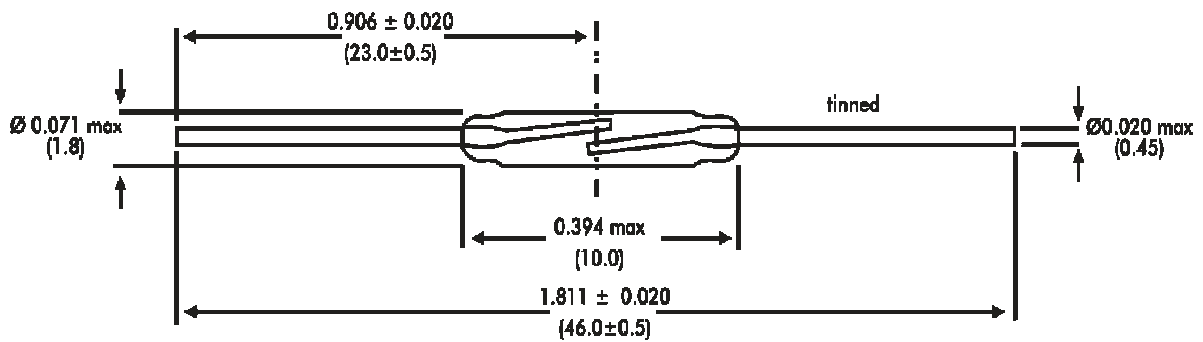


RI-02 Series

- Ultra-miniature dry-switch hermetically sealed in a gas-filled envelope. Single-pole ,single-throw (SPST) type, having normally open contacts, and containing two magnetically actuated reeds
- The switch is of the double-ended type and may be actuated by an electromagnet ,a permanent magnet or combination of both.
- The device is intended for use in relays, sensors, pulse counters or similar devices.

RI-02 Series Features

- Ideal for General Purpose reed relays and sensors
- Contact layers: ruthenium on gold
- Superior glass-to-metal seal and blade alignment



General data for all models RI-02

AT-Customization / Preformed Leads

Besides the standard models, customized products can also be supplied offering the following options:

- Operate and release ranges to customer specification
- Cropped and/or preformed leads

Coils

All characteristics are measured using the Philips standard coil. For definitions of the Philips Standard Coil, refer to "Application Notes" in the Reed Switch Technical & Application Information Section of this catalog.

Life expectancy and reliability

The life expectancy data given below are valid for a coil energized at 1.25 times the published maximum operate value for each type in the RI-02 series.

No-load conditions (operating frequency: 100Hz)

Life expectancy: min. 10^8 operations with a failure rate of less than 2×10^{-10} with a confidence level of 90%. End of life criteria:

- Contact resistance $> 1\Omega$ after 2 ms
- Release time > 2 ms (latching or contact sticking).

Dimension in inch (mm)

Loaded conditions (resistive load: 5V; 100 mA; Operating frequency :125Hz

Life expectancy: min. 2×10^6 operations with a failure rate of less than 10^{-8} with a confidence level of 90%. End of life criteria:

- Contact resistance $> 1\Omega$ after 2.5ms
- Release time > 1 ms (latching or contact sticking).

Loaded conditions (resistive load: 20V; 500 mA; Operating frequency :125Hz

Life expectancy: min 2×10^6 operations with a failure rate of $< 10^{-7}$ with a confidence level of 90%.

End of life criteria:

- Contact resistance $> 2\Omega$ after 2.5 ms
- Release time > 2.5 ms (latching or contact sticking).

Switching different loads involves different life expectancy and reliability data. Further information is available on request.

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Fast Sensor---RI-02 Series

Parameters	Test	Units	
Operating Characteristics			
Operate Rangs		AT	7-21
Release Range		AT	3-16
Operate Time-including bounce (typ.)	(energization)	ms	0.30(25AT)
Bounce Time (typ)	(energization)	ms	0.10(25AT)
Release Time (mas)	(energization)	us	70(25AT)
Resonant Frequency (typ.)		Hz	10800
Electrical Characteristics			
Switch Power (max)		W	10
Switch Voltage DC (max)		V	200
Switch Voltage AC ,RMS value (max)		V	140
Switch Current DC (max)		mA	500
Switch Current AC, RMS value (max)		mA	500
Carry Current DC (max)		A	0.5
Breakdown Voltage (min)		V	200-230
Contact Resistance (initial max)	(energization)	mΩ	150(25AT)
Contact Resistance (intial typ.)	(energization)	mΩ	120(25AT)
Contact Capacitance (max)	without test coil	pF	0.30
Insulation Resistance (min)	RH≤45%	MΩ	10 ⁶

Mechanical Data

Contact arrangement is normally open; lead finish is tinned; net mass is approximately 90mg; and can be mounted in any position.

Shock

The switches are tested in accordance with "IEC 68-2-27", test Ea (peak acceleration 150 G, half sinewave; duration 11 ms). Such a shock will not cause an open switch (no magnetic field present) to close nor a switch kept closed by an 80 AT coil to open.

Vibration

The switches are tested in accordance with "IEC 68-2-26", test Fc (acceleration 10G; below cross-over frequency 57 to 62 Hz; amplitude 0.75 mm; frequency range 10 to 2000 Hz; duration 90 minutes.) Such a vibration will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

Mechanical Strength

The robustness of the terminations is tested in accordance with

"IEC 68-2-21", test Ua₁ (load 10 N).

Operating and Storage Temperature

Operating ambient temperature; min: -55°C; max: +125°C; Storage temperature; min: -55°C; max: +125°C. Note: Temperature excursions up to 150°C may be permissible. For more information contact your nearest Coto Technology sales office.

Soldering

The switch can withstand soldering heat in accordance with "IEC 68-2-20", test Tb, method 1B: solder bath at 350 ±10° C for 3.5 ±0.5 s. Solderability is tested in accordance with "IEC 68-2-20" test Ta, method 3: solder globule temperature 235°C; ageing 1b: 4 hours steam.

Welding

The leads can be welded.

Mounting

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided. Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.

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